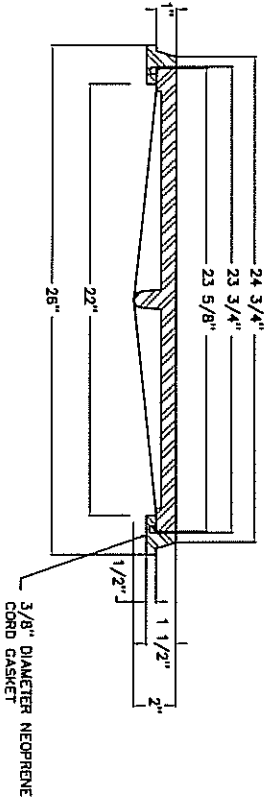


PLAN VIEW



SECTION

- NOTES:**
1. COVER AND FRAME ARE CAST OF GRAY IRON CONFORMING TO ASTM A-48, FEDERAL SPECIFICATIONS RR-F-621C. MINIMUM TENSILE STRENGTH OF THE MATERIAL SHALL BE 30,000 PSI.
  2. ALL BEARING AND SEALING SURFACES ARE MACHINED.
  3. CASTING SHALL BE OF UNIFORM QUALITY, FREE FROM BLOW HOLES OR DISTORTION DEFECTS. THE FIT AND FINISH SHALL MEET INDUSTRY STANDARDS BEING WELL CLEANED BY SHOTBLASTING PRIOR TO RECEIVING COATING.
  4. STANDARD COATING SHALL BE BLACK ASPHALT BASED DIP COATING.
  5. THE SET SHALL BE RATED FOR FOOT TRAFFIC OR 250 PSF.
  6. THE SET SHALL HAVE A COMBINED WEIGHT OF 130 POUNDS WITH A COVER WEIGHT OF 100 POUNDS AND A FRAME WEIGHT OF 30 POUNDS.

1530BG CAST IRON RING AND COVER  
 BOLTED AND GASKETED  
 DESIGNED FOR FOOT TRAFFIC  
 OR 250 PSF LOADING



P.O. BOX 602  
 HIGHLAND, CA 92346  
 909 793-7602 800 949-8265  
 Fax: 909 793-1283

DATE:	DRAWN BY:	SCALE:	DWG #
12-6-99	B. BRAKE	1" = 1"	1120