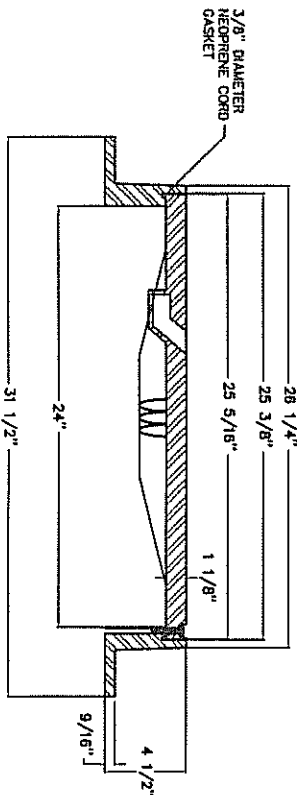


PLAN VIEW



SECTION

- NOTES:
1. COVER AND FRAME ARE CAST OF GRAY IRON CONFORMING TO ASTM A-48, FEDERAL SPECIFICATIONS RR-F-621C. MINIMUM TENSILE STRENGTH OF THE MATERIAL SHALL BE 30,000 PSI.
  2. ALL BEARING SURFACES ARE MACHINED.
  3. CASTING SHALL BE OF UNIFORM QUALITY, FREE FROM BLOW HOLES DISTORTION DEFECTS. THE FIT AND FINISH SHALL MEET INDUSTRY STANDARDS BEING WELL CLEANED BY SHOT BLASTING PRIOR TO RECEIVING COATING.
  4. STANDARD COATING SHALL BE BLACK ASPHALT BASED DIP COATING.
  5. THE SET SHALL BE RATED FOR H-20 VEHICLE LOADING.
  6. THE SET SHALL HAVE A COMBINED WEIGHT OF 270 POUNDS WITH A COVER WEIGHT OF 130 POUNDS AND A FRAME WEIGHT OF 140 POUNDS.

1900 B-G CAST IRON RING AND COVER  
 BOLTED AND GASKETED  
 DESIGNED FOR  
 NON-HIGHWAY H-20 VEHICLE LOADS



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DATE: 12-6-99  
 DRAWN BY: B. BRAKE  
 SCALE: 1" = 1"  
 DWG # 1111